

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY**1.1 Product identifier.**

Product name : ACE-400
Product code : 00012364
Product description : isocyanate

1.2 Relevant identified uses of the substance or mixture and uses advised against.**Identified uses:**

Use of MDI for Manufacturing of other Substances and Formulation (including Resin Manufacture), Repackaging and Distribution
Industrial use of MDI for Flexible foam and Elastomers, TPU, Polyamide, Polyimide and synthetic Fibers and Manufacturing of other Polymers
Industrial use of MDI for Rigid Foam, Coatings, and Adhesives and Sealants
Industrial use of MDI for Composite Material Based on Wood/Man-made/Mineral/Natural Fibres
Industrial use of MDI in Foundry and Other Composite Material
Professional end uses of MDI
Consumer end uses of MDI

1.3 Details of the supplier of the safety data sheet.

Company: ACE COATINGS
Address: Campo Sagrado, 1133205
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Province: Asturias
Telephone: +34 985 323 328
E-mail: info@acecoatings.com
Web: www.acecoatings.com

1.4 Emergency telephone number: (Available 24 hours)

Telephone number : EUROPE: +34 985 32 33 28
+34 977 822 245 (Only available during office hours)
EUROPE: +32 35 75 1234

SECTION 2: HAZARDS IDENTIFICATION.

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Resp. Sens. 1, H334

Skin Sens. 1, H317

Carc. 2, H351

STOT SE 3, H335i

STOT RE 2, H373i

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Carc. Cat. 3; R40

Xn; R20, R48/20

Xi; R36/37/38

R42/43

Physical/chemical hazards

Reacts slowly with water to produce carbon dioxide which may rupture closed containers. This reaction accelerates at higher temperatures.

Human health hazards

Limited evidence of a carcinogenic effect.

Harmful by inhalation.

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Irritating to eyes, respiratory system and skin.

May cause sensitisation by inhalation and skin contact.

This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons. The onset of the respiratory symptoms may be delayed for several hours after exposure.

See Section 16 for the full text of the R phrases or H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :

Harmful if inhaled.

Causes skin irritation.

Causes serious eye irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure if inhaled.
(respiratory tract)

Precautionary statements

General : Not applicable.

Prevention : Do not breathe vapour or spray. In case of inadequate ventilation wear respiratory protection. Wear protective gloves/protective clothing/eye protection/face protection.

Response : IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or if you feel unwell: Call a POISON CENTER or physician.

Storage : Not applicable.

Disposal : Not applicable.

Hazardous ingredients: Isocyanic acid, polymethylene polyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly(oxy(methyl-1,2-ethanediyl))

Supplemental label elements: Contains isocyanates. May produce an allergic reaction.

Supplemental label elements: Contains isocyanates - See information supplied by the manufacturers. This information is supplied in the current Safety Data Sheet.

Special packaging requirements
Containers to be fitted with child-resistant fastenings: Not applicable.
Tactile warning of danger: Not applicable.

2.3 Other hazards
Other hazards which do not result in classification: Not available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance/mixture : Mixture

Product/ingredient name	Identifiers	%	Classification		Type
			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly(oxy(methyl-1,2-ethanediyl))	CAS: 53862-89-8 EC: Polymer	30-60	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335i STOT RE 2, H373i	[1]
Isocyanic acid, polymethylenepolyphenylene ester	CAS: 9016-87-9 EC: Polymer	30-60	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335i STOT RE 2, H373i	[1]
4,4'-Methylenediphenyl diisocyanate	CAS: 101-68-8 EC: 202-966-0 RRN: 01-2119457014-47	7-13	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335i STOT RE 2, H373i	[1]
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl	CAS: Not available. EC: Not available. RRN: 01-2119457015-45	1-3	Carc. Cat. 3; R40 Xn; R20, R48/20 Xi; R36/37/38 R42/43	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334	[1]
isocyanate			See Section 16 for the full text of the R-phrases declared above.	Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335i STOT RE 2, H373i See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
 - [2] Substance with a workplace exposure limit
 - [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
 - [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.

Inhalation

If inhaled, remove to fresh air. If not breathing, give artificial respiration. Get medical attention immediately. Treatment is symptomatic for primary irritation or bronchospasm. If breathing is laboured, oxygen should be administered by qualified personnel.

Skin contact

After contact with skin, wash immediately with plenty of warm soapy water. Get medical attention if irritation develops. Wash clothing before reuse. Clean shoes thoroughly before reuse. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-TamTM, PEG-400) or corn oil may be more effective than soap and water.

Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Provided the patient is conscious, wash out mouth with water. Get medical attention if symptoms appear.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Irritating to eyes.

Inhalation : LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.

This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.

Skin contact : Irritating to skin. May cause sensitisation by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.

Ingestion : Low oral toxicity. Ingestion may cause irritation of the gastrointestinal tract.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation watering, redness

Inhalation: Adverse symptoms may include the following:
respiratory tract irritation, coughing, wheezing and breathing difficulties, asthma.

Skin contact: Adverse symptoms may include the following: irritation, redness .

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Foam, CO2 or dry powder.

Unsuitable extinguishing media: Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous. Prevent washings from entering water courses, keep fire exposed containers cool by spraying with water.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture: No specific hazard.

Hazardous thermal decomposition products: Decomposition products may include the following materials: carbon dioxide, carbon monoxide, nitrogen oxides, metal oxide/oxides.

5.3 Advice for firefighters

Special precautions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.

Additional information : Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Containers may burst if overheated.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training.

Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : If the product is in its solid form: Spilled MDI flakes should be picked up carefully. The area should be vacuum cleaned to remove remaining dust particles completely.

If the product is in its liquid form: Absorb spillages onto sand, earth or any suitable adsorbent material. Leave to react for at least 30 minutes. Do not absorb onto sawdust or other combustible materials. Shovel into open-top drums for further decontamination. Wash the spillage area with water. Test atmosphere for MDI vapour. Neutralise small spillages with decontaminant. Remove and dispose of residues. The compositions of liquid decontaminants are given in Section 16. See also brochure PU 193-1 (see section 16).

6.4 Reference to other sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

SECTION 7: HANDLING AND STORAGE

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Not applicable.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions: Not available.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters Occupational exposure limits

Product/ingredient name	Exposure limit values
Isocyanic acid, polymethylenepolyphenylene ester	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. Notes: as NCO STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).
4,4'-methylenediphenyl diisocyanate	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).
o-(p-isocyanatobenzyl)phenyl isocyanate	EH40/2005 WELs (United Kingdom (UK), 8/2007). Skin sensitiser. Notes: as NCO STEL: 0.07 mg/m ³ , (as NCO) 15 minute(s). TWA: 0.02 mg/m ³ , (as NCO) 8 hour(s).

Recommended monitoring procedures: Medical supervision of all employees who handle or come in contact with respiratory sensitisers is recommended. Personnel with a history of asthmatype conditions, bronchitis or skin sensitisation conditions should not work with MDI based products. The Occupational Exposure Limits listed do not apply to previously sensitised individuals. Sensitised individuals should be removed from any further exposure.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
4,4'-Methylenediphenyl diisocyanate	DNEL	Short term Dermal	50 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	0.1 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	28.7 mg/cm ²	Workers	Local
	DNEL	Short term Inhalation	0.1 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	0.05 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.05 mg/m ³	Workers	Local
	DNEL	Short term Dermal	25 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	0.05 mg/m ³	Consumers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	17.2 mg/cm ²	Consumers	Local
	DNEL	Short term Inhalation	0.05 mg/m ³	Consumers	Local
	DNEL	Long term Inhalation	0.025 mg/m ³	Consumers	Systemic

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	DNEL	Long term Inhalation	0.025 mg/m ³	Consumers	Local
	DNEL	Short term Dermal	50 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	0.1 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	28.7 mg/cm ²	Workers	Local
	DNEL	Short term Inhalation	0.1 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	0.05 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.05 mg/m ³	Workers	Local
	DNEL	Short term Dermal	25 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Inhalation	0.05 mg/m ³	Consumers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	Consumers	Systemic
	DNEL	Short term Dermal	17.2 mg/cm ²	Consumers	Local
	DNEL	Short term Inhalation	0.05 mg/m ³	Consumers	Local
	DNEL	Long term Inhalation	0.025 mg/m ³	Consumers	Systemic
	DNEL	Long term Inhalation	0.025 mg/m ³	Consumers	Local

Predicted effect concentrations

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
4,4'-Methylenediphenyl diisocyanate Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	PNEC	Fresh water	1 mg/l	Assessment Factors
	PNEC	Marine	0.1 mg/l	Assessment Factors
	PNEC	Soil	1 mg/kg	Assessment Factors
	PNEC	Sewage Treatment Plant	1 mg/l	Assessment Factors
	PNEC	Fresh water	1 mg/l	Assessment Factors
	PNEC	Marine	0.1 mg/l	Assessment Factors
	PNEC	Soil	1 mg/kg	Assessment Factors
	PNEC	Sewage Treatment Plant	1 mg/l	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits. MDI can only be smelled if the occupational exposure limit has been exceeded considerably.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing.

Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection : Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include : Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated ("EVAL"), Polychloroprene (Neoprene*), Nitrile/butadiene rubber ("nitrile" or "NBR"), Polyvinyl chloride ("PVC" or "vinyl"), Fluoroelastomer (Viton*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN374) is recommended.

When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.

Contaminated gloves should be decontaminated and disposed of.

Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier.

Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.

Body protection :

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US).

Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Body: Recommended: Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek-Pro 'F' disposable coverall.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state: Liquid. [Viscous liquid.]

Colour: Not available.

Odour: slightly musty

Odour threshold : Not available.

pH: Not applicable.

Melting point/freezing point: Not available.

Initial boiling point and boiling range: Not available.

Flash point : Open cup: 225°C

Evaporation rate: Not available.

Flammability (solid, gas) : Not available.

Burning time : Not applicable.

Burning rate: Not applicable.

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Upper/lower flammability or explosive limits: Not explosive

Vapour pressure : Not available.

Vapour density : 8.5

Relative density : Not available. Solubility(ies)

Water solubility :

Other: insoluble in water.

Partition coefficient: noctanol/water (LogKow): Not applicable. Reacts with water and octanol.

Auto-ignition temperature: Not available.

Decomposition temperature : Not available.

Viscosity: Dynamic: 2350 to 3350 mPa·s. 25 deg C.

Explosive properties: Not available.

Oxidising properties : Not available.

9.2 Other information

Density : 1.14 g/cm³ [25°C (77°F)]

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

Stable at room temperature.

10.3 Possibility of hazardous reactions

Reaction with water (moisture) produces CO₂-gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents.

MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.

None known

10.4 Conditions to avoid

Avoid high temperatures.

10.5 Incompatible materials

Water, alcohols, amines, bases, and acids.

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10.6 Hazardous decomposition products

Combustion products may include: carbon oxides (CO, CO₂) , nitrogen oxides (NO, NO₂ etc.) , hydrocarbons , HCN.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
Isocyanic acid, polymethylenepolyphenylene ester	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/m ³	4 hours
	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg	-
4,4'-Methylenediphenyl diisocyanate	LD50 Oral	Rat - Male	>10000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/L	4 hours
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg	-
	LD50 Oral	Rat - Male	>10000 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/L	4 hours
	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg	-
	LD50 Oral	Rat - Male	>10000 mg/kg	-

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	1.511 mg/l

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
4,4'-Methylenediphenyl diisocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	Irritation/Corrosion	Rabbit	Skin	Irritant
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Non-irritant.

Conclusion/Summary

Skin

Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl diisocyanate Reaction mass of 4,4'- methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate.

Irritating to skin.

Eyes

Isocyanic acid, polymethylenepolyphenylene ester 4,4'-Methylenediphenyl diisocyanate Reaction mass of 4,4'- methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate.

Based on the human occupational exposure data, this substance is considered as irritating to eyes.

Respiratory :No additional information.

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
4,4'-Methylenediphenyl diisocyanate	No official guidelines	Respiratory	Guinea pig	Sensitising
	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
	No official guidelines	Respiratory	Guinea pig	Sensitising
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	-	skin	Mouse	Sensitising
	No official guidelines	Respiratory	Guinea pig	Sensitising

Conclusion/Summary : No additional information.

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Mutagenicity

Product/ingredient name	Test	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 474	Negative
4,4'-Methylenediphenyl diisocyanate	-	Equivocal
	EU EC B.13/14 Mutagenicity - Reverse Mutation Test using Bacteria	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	EU EC B.13/14 Mutagenicity - Reverse Mutation Test using Bacteria	Negative
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative

Conclusion/Summary : Diphenylmethane 4,4'-diisocyanate: No mutagenic effect.

Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Inhalation	-
	EU	Rat	2 years; 5 days per week	Negative	Inhalation	-
4,4'-Methylenediphenyl diisocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Positive	Inhalation	lungs
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Positive	Inhalation	lungs

Reproductive toxicity

Conclusion/Summary : Diphenylmethane 4,4'-diisocyanate: No known significant effects or critical hazards.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Isocyanic acid, polymethylenepolyphenylene ester	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	12 mg/m3 NOAEL
4,4'-Methylenediphenyl diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	12 mg/m3 NOAEL
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	12 mg/m3 NOAEL

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly(oxy(methyl-1,2-ethanediyl))	Category 3	Inhalation	Respiratory tract irritation
Isocyanic acid, polymethylenepolyphenylene ester	Category 3	Inhalation	Respiratory tract irritation
4,4'-Methylenediphenyl diisocyanate	Category 3	Inhalation	Respiratory tract irritation
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	Category 3	Inhalation	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly(oxy(methyl-1,2-ethanediyl))	Category 2	Inhalation	respiratory tract
Isocyanic acid, polymethylenepolyphenylene ester	Category 2	Inhalation	respiratory tract
4,4'-Methylenediphenyl diisocyanate	Category 2	Inhalation	respiratory tract
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	Category 2	Inhalation	respiratory tract

Aspiration hazard

Not available.

Information on the likely routes of exposure: Not available.

Potential acute health effects

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Inhalation : LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.

This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.

Ingestion : Low oral toxicity. Ingestion may cause irritation of the gastrointestinal tract.

Skin contact : Irritating to skin. May cause sensitisation by skin contact. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.

Eye contact : Irritating to eyes.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: Adverse symptoms may include the following:
respiratory tract irritation coughing, wheezing and breathing difficulties, asthma.

Ingestion: No specific data.

Skin contact: Adverse symptoms may include the following:
irritation, redness

Eye contact : Adverse symptoms may include the following: pain or irritation, watering, redness.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	NOEC Dusts and mists	0.2 mg/m3	-

Conclusion/Summary

Not available.

General

May cause damage to organs through prolonged or repeated exposure if inhaled.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity

Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m3), there was a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m3 and no effects at 0.2 mg/m3. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumour formation will occur.

IARC

Isocyanic acid, polymethylenepolyphenylene ester 3
4,4'-Methylenediphenyl diisocyanate 3

Mutagenicity

No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

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Developmental effects

No birth defects were seen in two independent animal (rat) studies. Fetotoxicity was observed at doses that were extremely toxic (including lethal) to the mother.

Fetotoxicity was not observed at doses that were not maternally toxic. The doses used in these studies were maximal, respirable concentrations, which are well in excess of defined occupational exposure limits.

Fertility effects : Not available.

Other information : Not available.

SECTION 12: ECOLOGICAL INFORMATION

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	>100 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
	OECD 201 Alga, Growth Inhibition Test	Chronic EC50	72 hours Static	Algae	>1640 mg/L
4,4'-Methylenediphenyl diisocyanate	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L
	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours Static	Algae	1640 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L
	OECD 201 Alga, Growth Inhibition Test	Chronic NOECr	72 hours Static	Algae	1640 mg/L
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	>100 mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	24 hours Static	Daphnia	>1000 mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	>1000 mg/L
	OECD 211 <i>Daphnia</i> Magna Reproduction Test	Chronic NOEC	21 days Semi-static	Daphnia	>10 mg/L

12.1 Persistence and degradability

Product/ingredient name	Test	Period	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
4,4'-Methylenediphenyl diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %

Conclusion/Summary : Diphenylmethane 4,4'-diisocyanate: Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Isocyanic acid, polymethylenepolyphenylene ester	Fresh water 0.8 days	-	Not readily
4,4'-Methylenediphenyl diisocyanate	Fresh water 0.83 days	-	Not readily
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	-	-	Not readily

12.2 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Isocyanic acid, polymethylenepolyphenylene ester	-	200	high
4,4'-Methylenediphenyl diisocyanate	4.51	-	high
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	4.51	200	high

12.3 Mobility in soil

Soil/water partition coefficient (KOC): Not available.

Mobility: By considering the production and use of the substance, it is unlikely that significant environmental exposure in the air or water will arise. Immiscible with water, but will react with

water to produce inert and non-biodegradable solids. Conversion to soluble products, including diamino- diphenylmethane (MDA), is very low under the optimal laboratory conditions of good dispersion and low concentration. In air, the predominant degradation process is predicted to be a relatively rapid OH radical attack, by calculation and by analogy with related diisocyanates.

12.4 Results of PBT and vPvB assessment
Not applicable.

12.5 Other adverse effects : No known significant effects or critical hazards.

12.6 Other ecological information

SECTION 13: DISPOSAL CONSIDERATIONS

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 05 01*	waste isocyanates
16 03 05*	organic wastes containing dangerous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	Not regulated.	-
ADN/ADNR	Not regulated.	-
IMDG	Not regulated.	-
IATA	Not regulated.	-

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	-	-	No.	Not available.	-
ADN/ADNR	-	-	No.	Not available.	-
IMDG	-	-	No.	Not available.	-
IATA	-	-	No.	Not available.	-

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

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Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles: Not applicable.

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed

Priority List Chemicals : Listed

Integrated pollution prevention and control list (IPPC) - Air: Not listed.

Integrated pollution prevention and control list (IPPC) - Water: Not listed.

Product/ingredient name	Carcinogenic effects	Mutagenic effects	Developmental effects	Fertility effects
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly(oxy(methyl-1,2-ethanediyl))	Carc. Cat. 3; R40	-	-	-
Isocyanic acid, polymethylenepolyphenylene ester	Carc. Cat. 3; R40	-	-	-
4,4'-Methylenediphenyl diisocyanate	Carc. Cat. 3; R40	-	-	-
Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	Carc. Cat. 3; R40	-	-	-

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I Chemicals: Not listed

Chemical Weapons Convention List Schedule II Chemicals: Not listed

Chemical Weapons Convention List Schedule III Chemicals: Not listed

15.2 Chemical Safety

Assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

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DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Resp. Sens. 1, H334	Calculation method
Skin Sens. 1, H317	Calculation method
Carc. 2, H351	Calculation method
STOT SE 3, H335i	Calculation method
STOT RE 2, H373i	Calculation method

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Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Full text of abbreviated H statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335i May cause respiratory irritation.

H351 Suspected of causing cancer.

H373i May cause damage to organs through prolonged or repeated exposure if inhaled.

Full text of classifications [CLP/GHS]

Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4

Carc. 2, H351 CARCINOGENICITY - Category 2

Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

Resp. Sens. 1, H334 RESPIRATORY SENSITIZATION - Category 1

Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

STOT RE 2, H373i SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE): INHALATION [respiratory tract] - Category 2

STOT SE 3, H335i SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE): INHALATION [Respiratory tract irritation] - Category 3

Full text of abbreviated R phrases

R40- Limited evidence of a carcinogenic effect.

R20- Harmful by inhalation.

R48/20- Harmful: danger of serious damage to health by prolonged exposure through inhalation.

R36/37/38- Irritating to eyes, respiratory system and skin.

R42/43- May cause sensitisation by inhalation and skin contact.

Full text of classifications [DSD/DPD]

Carc. Cat. 3 - Carcinogen category 3

Xn - Harmful

Xi - Irritant

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

Liquid decontaminants (percentages by weight or volume) :

Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent: 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %

Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.

Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

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Literature reference: PU 193-1 : 'MDI-Based Compositions : Hazards and Safe Handling Procedures.'
PU 181-15 : Recommended melting procedures for MDI-based isocyanates.
ISOPA Guidelines for safe Loading/Unloading, Transportation, Storage of TDI and MDI , Ref.03-96
PSC-0005-

GUIDL.

SPI PMDI User Guidelines for the Chemical Protective Clothing Selection.

References of methods used in the Physico-Chemical Properties section are reported in Annex V
part A to Commission Directive 92/69/EEC of 31 July 1992 adapting to technical progress for the
Seventeenth time

Council Directive 67/548/EEC.

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